

# Work Order ID 66099

Friday, February 04, 2011 10:27:26 AM



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Item ID: D4148-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Lug Assembly, Fwd

Start Date: 2/4/2011 Start Qty: 3.00



Required Date: 2/4/2011 Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4148

C

100

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:

X D4148-041 B60894

SCRAP/DESTROY PER ECN 10-630 / NCR 11-424

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

EB 11/02/07 (4)

11/02/08

W 11/02/08

# Picklist Print

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Friday, February 04, 2011 10:27:23 AM

Work Order ID: 66099



Parent Item: D4148-041



Parent Item Name: Crosstube Lug Assembly, Fwd

Start Date: 2/4/2011

Required Date: 2/4/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC  
 IPP Rev:B 10.07.22 as per revB DD verf:JLM  
 10.10.29 as per revC DD verf:EC  
 IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4148-041

Manufactured No

Each 1.0000

3



Crosstube Lug Assembly, Fwd

Location

Loc Qty

Loc Code

ST468

1

65961

1

60844

x 4

MS 17984-C413 -4 M114886

D2690-6 B55960 -4

D396-1 B59347-4

D4091-1 B60877-4

D4148-5 B 61005

(4)

## List Lots

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Criteria : Item ID: D4148-041 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D4148-041 Crosstube Lug Assembly, Fwd	Main Warehouse ST468	60894	1/28/2011	3.0000		QC21	
	Main Warehouse ST468	65961	1/28/2011	1.0000		QC21	
		<b>Total:</b>		4.0000			

# Work Order ID 60894

Monday, July 26, 2010 1:55:49 PM



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Item ID: D4148-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Lug Assembly, Fwd

Start Date: 7/26/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 8/2/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

*10-7-24*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4148	B								
100		0.00							
Small Fab	Memo	0.00							
Small Fab	1- Assemble as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <i>468</i>	0.00							
Packaging	Memo	0.00							
Packaging									

*8/10/08/23* *(P)*

*8/10/08/23*

*(H)*

*10/8/24* *(42)*

**Work Order ID 60894**

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Item ID: D4148-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Lug Assembly, Fwd

Start Date: 7/26/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 8/2/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/26 [Signature]  
CZ10/8/24

# Picklist Print

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Work Order ID: 60894

Parent Item: D4148-041

Parent Item Name: Crosstube Lug Assembly, Fwd

Start Date: 7/26/2010

Required Date: 8/2/2010

Start Qty: 4.00

Required Qty: 4.00

D3910-1

Manufactured No

100 Each

24.0000

1 4



Crosstube Lug

Location

Loc Qty

Loc Code

st507

24

59349

23

59708

1

*Ef 5/10/08/23*

*4 - 4/11/2/8*

D4091-1

Manufactured No

100 Each

2.0000

1 4



Mounting Lug

Location

Loc Qty

Loc Code

ST460

2

60239

2

*Ef 5/10/08/23*

*B60874 (4x) 7/6*

AN3C12A

Purchased No

100 Each

44.0000

4 16



Bolts

Location

Loc Qty

Loc Code

ST351

44

112314

8

114761

22

115016

14

*Ef 5/10/08/23*

*M115392 (16x)*

AN4C13A

Purchased No

100 Each

104.0000

1 4



BOLT

Location

Loc Qty

Loc Code

ST357

104

113359

3

114108

1

114442

50

114615

50

*Ef 5/10/08/23*

*4*

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Shop Packet Print

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# Picklist Print

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Work Order ID: 60894

Parent Item: D4148-041

Parent Item Name: Crosstube Lug Assembly, Fwd

Start Date: 7/26/2010

Required Date: 8/2/2010

Start Qty: 4.00

Required Qty: 4.00

MS17984-C413

Purchased

No

100

Each

27.0000

1

4



PIN, QUICK RELEASE



*Ef 50/08/23*

## Location

## Loc Qty

## Loc Code

ST297

4

114340

4

ST314

23

114523

1

114774

2

114886

20

MS21043-3

Purchased

No

100

Each

2,985.000

4

16



Nut



*4 - 4 10/11/18*  
*Ef 50/08/23*

## Location

## Loc Qty

## Loc Code

FG

76

103691

76

ST301

2909

107280

4

112314

2905

MS21043-4

Purchased

No

100

Each

1,220.000

1

4



Nut



*16*  
*Ef 50/08/23*

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1180

112492

25

113069

8

114348

347

114523

500

114784

300

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Shop Packet Print

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# Picklist Print

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Page 1

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Parent Item: D4148-041

Parent Item Name: Crosstube Lug Assembly, Fwd



Start Date: 7/26/2010

Required Date: 8/2/2010

Start Qty: 4.00

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Comments: IPP Rev:A 10.06.24 new issue DD verf:EC  
IPP Rev:B 10.07.22 as per revB DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4148-5 		Manufactured	No			100	Each	0.0000	1	4			
Eyebolt Stud MS20615-4M18 		Purchased	No			100	Each	534.0000	7	28			
Rivet													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST323			534						
				114808			164						
				115037			370			28			
D2690-6 		Manufactured	No			100	Each	23.0000	1	4			
Lanyard Assembly													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST020			23						
				59960			23			4			
D4148-1 		Manufactured	No			100	Each	0.0000	2	8			
Crosstube Lug Plate, Fwd													
D4148-2 		Manufactured	No			100	Each	0.0000	1	4			
Stud Receiver, Lower													

B61005 (42)

EB10/08/23

EB10/08/23

EB10/08/23 - 4/14

B61006 (8x)

EB10/08/23

B61007 (42)

EB10/08/23